



Standox Performance Blend 5730 is a thinner for blending on old paintwork and OEM paints. It is ideally suited for blending jobs when using Standocryl VOC Performance Pro Clear K9590 and VOC Xtreme Clear K9580.

- For seamless edge zones in blending areas.
- Excellent resolving properties of old and original paintworks.
- Blending thinner to be used with Standocryl VOC Performance Pro Clear K9590 and VOC Xtreme Clear K9580 only.
- Low polishing effort.

Blending thinner for Standocryl VOC Performance Pro Clear K9590 and VOC Xtreme Clear K9580



An Axalta Coating Systems Brand

SX-EN_ANZ 5730 Version 06 1909 1/5

The Art of Refinishing.

Product preparation - application STANDARD



It is strongly recommended to use appropriate personal protection equipment during application to avoid respiratory, skin and eye irritation.

Can be used with:	
2K Hardened	Standocryl VOC Performance Pro Clear K9590
2K Hardened	Standocryl VOC Xtreme Clear K9580
For recommended instructions see following pages.	
Not applicable	

VOC compliant

This product mix is not VOC compliant.

Product preparation - application Spray can



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Can be used with:	
2K Hardened	Standocryl VOC Performance Pro Clear K9590
2K Hardened	Standocryl VOC Xtreme Clear K9580
For recommended instructions see following pages.	
Not applicable	

VOC compliant

2004/42/IIB(e)(840) 810: The EU limit value for this product (product category: IIB(e)) in ready to use form is maximum 840 g/l of VOC. The VOC content of this product in ready to use form is maximum 810 g/l.

Blend-in method for Standocryl VOC Clears









Polish the fade-out zone with a coarse polish compound and wipe off all residues. Sand the transition to damage area with e.g. 3M Trizact P3000 Fine Finishing Disc or similar abrasives from other suppliers. Clean the sanded and polished area sufficiently with Standox Precleaner 6800.

Mix Standocryl VOC Performance Pro Clear K9590 or Standocryl VOC Xtreme Clear K9580 according to the TDS. Overcoat the appropriated Standox basecoat quality with ready-to-spray Standocryl VOC Performance Pro Clear K9590 or Standocryl VOC Xtreme Clear K9580. Fade out the clear in staggered coats with reduced pressure onto the sanded area and till the edge of the polished area.

Apply the pure Performance Blend 5730 in thin coats to the polished fade-out area (reduce pressure when using spray gun). Dissolve the overspray and smooth the transition of the clear. Dry according to the TDS of the respective clear. Additional IR drying of the fade-out area may reduce the risk of the edge rolling back when polished.

If required, lightly sand the transition zone after drying and cooling depending on the finish to be achieved e.g. with 3M Trizact P3000 or similar.

Polish using a rotary polish machine. Make sure to control contact pressure and direction of rotation from the closed topcoat film to the fade-out area.

Products

Standox Performance Blend 5730



Clean after use with a suitable solventbased guncleaner.

Remarks

- Performance Blend 5730 to be used with Standocryl VOC Performance Pro Clear K9590 or VOC Xtreme Clear K9580 only.

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the refinish build up are from our Standox product range. System properties will not be valid when the related material is used in combination with any other materials or additives which are not part of our Standox product range, unless explicitly indicated otherwise.

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