

Always use correct Personal Protective Equipment

AquaLAQ NGR PRIMER SEALER

Description



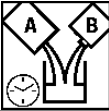
A single pack Alkyd, to provide a low odour, fast dry solvent based primer for wood substrates. The alkyd formulation ensures minimal grain raising (or popping) on MDF and other timber substrates.

Key benefits



- Very low odour
- Minimal to no grain raising on MDF
- Very fast drying
- Common solvent based rheology
- Applied with standard industry spray equipment

Products



PRODUCT "READY FOR USE" RFU

Properties

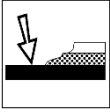


Product Type:	Alkyd
Colour:	Light Grey
Pot Life:	N/A
Induction Time:	N/A
Application equipment:	Airless, Air assisted airless, pressure pot, suction or gravity fed.
Recommended DFT:	30um
Recommended WFT:	100um
Theoretical Coverage:	8m ² /litre
Volume Solids:	
Recoat-ability:	30 minutes, subject to correct application and drying conditions
VOC:	421
Durability:	Extremely good
UV resistance:	N/A
Gloss Level:	Low
Levelling:	Excellent
Vertical Holdup:	Excellent

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Substrates



Can be applied over correctly prepared:

- MDF
- Wood substrates

Surface Preparation



Sand surface smooth. Clean down thoroughly to remove all dirt, dust and loose material. Ensure surface is free from oil, grease and mould.

Spray Equipment:



Airless Spray Gun

Tip Size: Graco FFLP 512-513
Pump pressure: 50-55 psi
Spray Pressure: 2000-3000 PSI



Air Assisted Airless

Tip Size: 9-13
Spray Pressure: 2 Bar



Conventional Spray

Tip Size: 1.4-1.8
Spray Pressure: 2 Bar

Note:

- 1) *When spraying, use the correct gun set up as recommended by your equipment supplier.*
- 2) *Application techniques should be adjusted as necessary to achieve the recommended dry film thickness. It is good practice to check this process on a small sample prior taking on a large project.*
- 3) *If you do not have a controlled environment with good air flow to spray in, it is good practice NOT to continue if relative humidity is above 65% and in particular if temperatures are below 10°C or below 3°C of Dew Point.*
- 4) **All spray setups are recommended starting points and may need adjustments to suit the equipment and conditions.**

Directions For Use



Mixing:

Stir thoroughly, mixing from the bottom of the pail towards the top.

Thinning:

Thinning should not normally be required and should only be done, after consultation with the supplier tech rep

Application Method:

Standard procedure but consultation with supplier tech rep is advisable.

Dry Time:

Touch dry in 10 to 15 minutes subject to ideal applicator conditions. Minimum 10degrees, less than 65% humidity, with good airflow.

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No. of Coats: 1 to 2 coats.

Precautions

1. **While this product is formulated using low odour solvents, you must ensure there is good ventilation during application and curing. Avoid breathing vapour.**

1. **2. FLAMMABLE- Keep away from heat and open flame. Keep closed when not in use.**

Health & Safety

ALWAYS READ THE SAFETY DATY SHEET (SDS) PRIOR TO USE.

Observe the precautionary notices displayed on the container.



Transport & Storage

Sizes: 1L, 4L, 10L

Dangerous Goods: 3

UN: 1263

Hazchem: 3Y

Packing Group: III

Shipment name: PAINT

Flash point: 23°C



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