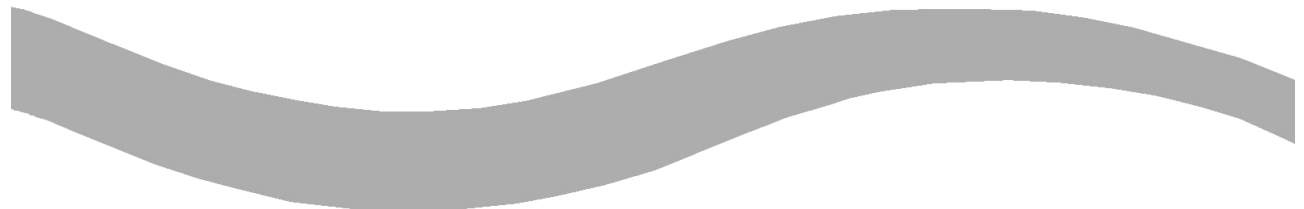




# **Standox**

## **Smart Blend Plus**

- **Additive for blend-in with Standocryl 2K Clears**



### **Technical Description:**

- Mix 1:1 with hardened Standocryl 2K Clear
- Force
- Air dry overnight / 18-22°C

# Stadox Smart Blend Plus

## Substrate:

- For preparation of repair areas see Stadox Painting System S3. Keep surface for priming with filler as small as possible.

## Pretreatment / Cleaning:



For substrate preparation information see Stadox Painting System S1.



Use air fed respirator. Refer to relevant Health and Safety Data sheets.

## Application: Blending-in with Standocryl 2K Clears

- Apply Standocryl 2K Clear on blending area
- Blend-in the overlapping area with reduced pressure (by 0.5 - 1.0 bar) and further thinned material.
- Mixing ratio:  
1 part Stadox Smart Blend Plus  
+ 1 part hardened Standocryl 2K Clear
- Apply mixture on blending area  
  
and
- Apply Smart Blend Plus pure on blending area.



Polish after air dry overnight / 18-22°C or  
30 min / 60-65°C panel temperature  
Polish after 1 h



Short wave 8 - 12 min  
Polish after 1 h

# Stadox Smart Blend Plus

---

**Flashpoint:**

- 20°C / 68°F
- 

**Specific Gravity:**

- 0.93 g/cm<sup>3</sup>
- 

**Cleaning of equipment:**

Clean after use with Stadox Cleaning Thinner.

---

2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

For professional use only! The information provided in this documentation has been carefully selected and arranged by us. It is based upon our best knowledge on the subject at the date of issuance. The Information is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check the information with regard to up-to-dateness and suitability for his intended purpose. The intellectual property in this Information, including patents, trademarks and copyrights, is protected. All rights reserved. The relevant Material Safety Data Sheet and Warnings displayed on the product label need to be observed. We may modify and/ or discontinue operation of all or portions of this Information at any time in our sole discretion, without notice and assume no responsibility to update the Information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.