

## Technical Data Sheet

July 2014

This data sheet supersedes all previous issues

#### **Always use correct Personal Protective Equipment**

# **HYPERSHIELD®**

#### Description



A unique, highly flexible, single pack acrylic-urethane clear coating for transport vinyl curtaining and other flexible plastics. Hypershield cures to hard yet flexible finish which is easy to clean and has excellent chemical and UV resistance.

**Products** 



**Product Type:** Moisture cure Acrylic/Urethane

Colour: Clear

Pot Life: Up to 2 hours, relative humidity not exceed 50-80%

**Density:** 1.001 kg/L **Recommended DFT:** 40 microns

5-6 m<sup>2</sup>/L @ 40 microns DFT – Ready to spray **Theoretical Coverage:** 

**Properties** 



VOC: 473 g/L

**Volume Solids:** 46% approx. unthinned Recoat-ability: Recoat: up to 1 hour

Dry Time @ 20°C: (depending on relative humidity of atmosphere)

Touch Dry: 1 to 3 hours depending on substrate

Dry to tape: Allow over night cure

#### Substrates



Hypershield has been successfully used on vinyl curtain siding and on a variety of sign company applications over a period of time by a number of applicators:

- as a sealer after sign writing
- as a sealer on plain unpainted vinyl curtains
- UV protection to increase lifespan of coloured vinyl/graphics

### Surface Preparation



Thoroughly clean with Resene Automotive and Performance Coatings 'C' Power diluted 1:1 with clean water. Once dry use Wax & Grease Remover or IPA, changing lint free cloths frequently using the wipe on wipe off method. to avoid contamination.

**Directions For** 



**Mixing Ratio:** 1part Hypershield

Thinning: Up to 1 part Hypershield Reducer

**Application Method:** 

Filter strain thinned product before application. Apply one med coat followed by one full wet coat after 10 -15 minutes flash time. Always check test area for drying, appearance, adhesion and flexibility before full application.

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#### Note

- Hypershield should not be applied when ambient temperatures is less than 10°C, or when temperature is likely to fall to less than 10 °C for more than two hours within the first twelve hours after painting.
- Low temperatures will adversely affect drying time. When cold conditions are prevalent or expected, Hypershield must be kept at a minimum of 10  $^{\circ}$ C for at least eight hours after application to ensure correct drying.
- If Hypershield is to be used to coat vinyl transport curtains a special disclaimer is required. This is to ensure that specific preparation and application requirements are met before we can endorse the applicator. Please contact RALI Head Office and ask for Applications Chemist.

Spray Equipment:

Compliant / Conventional suction and gravity feed guns.

Tip Size: 1.5 - 2 mm



Spray pressure: 275-380 kpa (40-55 psi)

Health & Safety



For detailed information refer to Safety Data Sheet (SDS). Mixed product contains isocyanates; splashes to eyes will cause irritation. Contact with skin may cause irritation and inhalation of vapours or dust from sanding may cause respiratory sensitisation. Applicators must wear protective clothing and suitable respiratory equipment. Product is flammable, use and store away from heat and ignition sources.

Transport &



 Sizes:
 1L, 4L, 20L

 Dangerous Goods:
 3A/6.1b

 UN:
 1263

Hazchem: 3[Y]E
Packing Group: II

**Shipment name:** Paint Related Material

Flash point: 4°C

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