

Always use correct Personal Protective Equipment

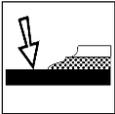
HYDRAFOS

Description



Metal cleaning, pre-treatment and etching fluid, a specifically formulated acid based metal pre-treatment with excellent etching properties. It is ideal for cleaning and restoring the finish on roughcast metals and alloys, and for etching aluminium, other non-ferrous metals and concrete prior to painting.

Substrates



- Rough cast metals
- Aluminium
- Concrete

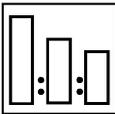
Surface Preparation



Ensure surface is clean and excessive grime and dirt is scrubbed off with water and detergent. Rinse thoroughly with clean water and allow drying. Degrease with Wax & Grease Remover. Sand down and remove all rust spots.

Abrade aluminium with a suitable abrasive, which may vary considerably from a 60 grit disc to 3M Scotchbrite™ pad depending on the types of construction and intricate nature of some substrates. Dust off with an air gun.

Directions For Use



Mixing Ratio:

Use neat

Thinning:

Application Method:

Apply by Compliant / Conventional Spray Gun or brush for smaller areas.

Wet entire surface avoiding painted areas and high gloss metal finishes. Leave on surface up to ten minutes then remove by scrubbing down with copious quantities of clean water. Particular attention should be made to rinsing welds, seams and difficult access areas. Remove all contamination and swarf ideally without any product drying on the surface. A second application may be necessary to ensure thorough cleanliness.

It is important at this stage that the surface is coated quickly with 81A Two-Pack Etch “wash primer” (within one hour), to ensure optimum adhesion and avoid the chance of surface becoming contaminated.

Health & Safety



For detailed information refer to Safety Data Sheet (SDS). Contains Phosphoric Acid. Wear protective gloves, goggles when using. Avoid contact with skin. If eyes become contaminated flush with water for fifteen minutes and seek medical attention.

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Always use correct Personal Protective Equipment**Transport &
Storage**

Sizes:	1L, 5L, 20L
Dangerous Goods:	8 6.1
UN:	3066
Hazchem:	3X
Packing Group:	III
Shipment name:	PAINT Related Material (Flammable)
Flash point:	None

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