



Standocryl Fast Repair Clear K9450

- **Super fast air drying and no flash time between coats**
- **for spot, panel and overall repairs**
- **excellent polishability**
- **excellent mar, weather and chemical resistance**

Technical Description:

- **Mix 4:1 with Standox VOC Hardeners**
- **low sagging risks**
- **fast drying properties**
- **smooth, high build finish**

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Substrate:

- Standocryl Basecoat
- Standohyd Basecoat
- Standoblue Basecoat

Pretreatment / Cleaning:

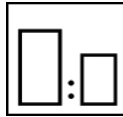


For substrate preparation information see Stadox Painting System S1.



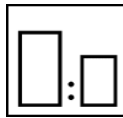
Use air fed respirator. Refer to relevant Health and Safety Data sheets.

Application:



4:1 with Stadox VOC Hardener and 10-15% Stadox VOC Thinner
Potlife / 20°C 1½ hours

or



3:1 with Stadox 2K HS Hardener and 10% Stadox VOC Thinner
Potlife / 20°C 1½ hours



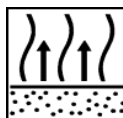
12-14 s / DIN 4 mm / 20°C



Compliant 1.3 – 1.4 mm
1.8 - 2.0 bar inlet pressure
1½ - 2 coats = 40 - 50 microns



HVLP 1.2 - 1.3 mm
0.7 bar atomization pressure
1½ - 2 coats = 40 - 50 microns



No flash off time required between coats



Air Dry @ 25°C
Dust free: 8 - 12 min
Dry to handle: 25 - 35 min
Tape free: 3 hours



Force Dry @ 50°C
Dust free: immediately
Dry to handle: 5 - 15 min
Tape free: 2 hours

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Flash point:

- - 4.5°C

Specific Gravity:

- 0.93 g/cm³

Solids Content (RFU)

(VOC 10 - 20 Hardener, no thinner):

- 49.7 Weight %
- 42.5 Volume %

Theoretical Coverage:

- 6 - 10 m²/l at recommended dry film thickness

Cleaning of equipment:

Clean after use with Standox Cleaning Thinner.

Important remarks:

- Allow additional time for heating-up of combi spray booths.

2K Paints react with moisture. Therefore all equipment must be kept moisture free. Ready to use paint materials containing isocyanates can cause irritation of the mucous membranes - and of the respiratory organs, in particular - and cause hypersensitive reactions. There is a risk of hypersensitization if the vapour or spray mist is inhaled. When using materials containing isocyanates, all precautions relating to the handling of solvents should be carefully followed. In particular, care should be taken not to inhale spray mist or vapour. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

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