

Technical Data Sheet

July 2013

This data sheet supersedes all previous issues

Always use correct Personal Protective Equipment

Acrythane Hardener

Description

i

A clear colourless Aliphatic Polyisocyanate resin solution used as the hardener component for Acrythane. This hardener is designed to reduce critical recoat time, increase dry time and improve chemical resistance.

Products



Product Type: Aliphatic Polyisocyanate Resin

Colour: Clear

Pot Life:

Induction Time:

Density: 01.049 kg/L

Recommended DFT: Theoretical Coverage:

Properties



VOC: 420 g/L

Volume Solids: 50%

Recoat-ability: Dry Time @ 20°C:

Directions

For Use



Mixing Ratio: 4:1:1.5 4 parts Acrythane

(Volume) 1 part Acrythane Hardener

1.5 parts 909 Reducer

Precautions:

When opened the contents of Acrythane Hardener should be used as soon as possible. The life of the content will be extended provided the screw cap is replaced firmly immediately after use. Excessive moisture contamination will cause the contents to foam and/or gel rendering Acrythane Hardener unsuitable for use.

Health & Safety

For detailed information refer to Safety Data Sheet (SDS). Contains Isocyanates, avoid contact with skin and eyes.



Avoid breathing vapour. Use protective clothing and respiratory equipment. Product is flammable

Transport &



Sizes: 250 ml, 500 ml, 1L, 4L

Dangerous Goods: 3A
UN: 1263
Hazchem: 3[Y]E
Packing Group: II

Shipment name: PAINT Related Material (Flammable)

Flash point: 4°C

No warranty either expressed or implied is made by RALI in this document, which is a technical data information sheet. The description of the product and its properties is for the sole purpose of identifying the product and does not constitute a warranty that the product or its properties shall conform to that description, nor is the description of the product and its properties a warranty by RALI that the goods are suitable for a particular purpose. Do not apply paint if relative humidity is above 85% or temperature is within 3 deg C of Dew Point being the MPT or Minimum Paint Temperature.