

## 305S / 306S

27.08.2014

### MEDIUM AND HIGH GLOSS CENTARI® VINYL BINDER

#### DESCRIPTION

305S and 306S are used to develop a coating system for vinyl both interior and exterior. Composition based on vinyl and acrylic resin.

#### PRODUCTS



305S	Medium Gloss Centari® Vinyl Binder
306S	High Gloss Centari® Vinyl Binder

#### PROPERTIES

- Use as a coating system over most vinyl type surfaces. By using either binder to match desired gloss level it provides a unique coating system using the AM Centari® MasterTint® tinting system.

#### PRODUCT PREPARATION

Using Lucite® 400 colour formulas replace the AL Binders with 305S or 306S depending on gloss required.

 Colour Tools	See colour formula
 Mixing Ratio and other application remarks	Once product mixed after weighing formula, product is ready for use. 3608S can be added up to 10 % by volume. Apply maximum 2 to 3 coats allowing 5-10 min flash.
Stirring	Thoroughly stirring of tinters, binder before and after adding thinner required.
This data relates only to the material designated herein and does not apply to use in combination with any other material or any process. The data is not to be considered as a warranty or quality specification and we assume no liability in connection with its use.	

#### SURFACE PREPARATION

Degrease surface with 3919S or 3920S and wipe dry. Allow evaporation of cleaner before topcoating

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#### EQUIPMENT CLEANING

Use a correct solventborne gunwash

#### RECOATABILITY

At any time after tape-free time.

#### REMARKS

- Once mixed vinyl colour is ready for use and does not require further thinning.
- Always thoroughly agitate and stir stored colours as sedimentation may occur.
- Material has to be at room temperature (18-25°C) before use

#### SAFETY

Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the paint system build-up are from Cromax®. System properties will not be valid when the related material is used in combination with any other materials or additives not belonging to Cromax®, unless explicitly indicated otherwise.

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