

Status:	Ok
Approval:	28.03.2025

Classification	Public series
Product type:	Coated abrasives
Main industries:	Automotive Aerospace Building Interior
Further industries:	Trucks Rail Marine Bus Wind Power Kitchens

Product profile		
Grit type:	Blue-fired / white aluminium oxide	
Grit range (total):	40; 60-1500	P040 – P600 FEPA P / ISO 6344
Backing:	Latex paper (FSC-certified)	
Coating:	Electrostatic	P040 — P180
	Electrostatic open	P220 — P600
	Electrostatic	800
Bonding:	Resin over resin	
Special coating:	Stearate	P180 — 800
Equipment:		

Properties		Technology	
Removal rate:	7 - high	- Open coating	
Lifetime:	7 - long	- Plain	
Finishing:	8 - good	- S Performance	
Flexibility:	9 - highly flexible	- siafast 	
Contact pressure:		- SIdSUIL	

Advantages	
Building Interior:	- Highly flexible and adaptable to contours - High performance for stock removal with good finish
	- A versatile all-round product - Suitable for general use in dry and wet sanding applications
Automotive:	 High performance for stock removal with good finish Highly flexible and adaptable to contours Minimal clogging thanks to open coating in 220 - 600 grit range Long lifetime
	- Suitable for general use in dry and wet sanding applications - Versatile all-round product with an attractive range of options



Advantages	
Aerospace:	 High performance for stock removal with good finish Highly flexible and adaptable to contours Minimal clogging thanks to open coating in 220 - 600 grit range Long lifetime Suitable for general use in dry and wet sanding applications
	- A versatile all-round product

Applications	
Building Interior:	
Automotive:	 Sanding of coatings and impurities Sanding out unevenness at the edges of repaired surfaces Flatting of bodyfiller and primer filler Fine sanding of primer filler Keying of old and new lacquers Removal of orange peel effect and dust inclusions
Aerospace:	 Sanding of coatings and impurities Flatting of bodyfiller and primer filler Fine sanding of primer filler Keying of primers Keying of old and new lacquers Removal of orange peel effect and dust inclusions

Material		
Building Interior:		 Wooden base
		 Aluminium
		 Plastics
	Bodyfiller	 Bodyfiller
	Dry wall lining boards	 Dry wall lining boards
	Lacquers	Lacquer
	Paints	Colour
	Plaster	Plaster
	Primer filler	Primer filler
	Primers	Priming foil
	Primers	Primer coat
	Wood	Solid wood



Material		
Automotive:	Bodyfiller	Bodyfiller
	Composites	 Glass-fibre reinforced plastic (GRP)
	Composites	Composite
	Gelcoats	 Gelcoat polyester
	Lacquers	Lacquer
	Lacquers	Old lacquer
	Metals	 Aluminium
	Metals	steel
	Paints	Colour
	Plastics	Plastics
	Plastics	 Acrylic glass
	Primer filler	Primer filler
	Primers	Primer coat
	Primers	Epoxy primer coat
	Primers	 Cathodic dip primer coat
Aerospace:		Colour
		Primer filler
		Old lacquer
	Acrylic glass (Plexiglass)	 Acrylic glass
	Bodyfiller	Bodyfiller
	Composites	 Glass-fibre reinforced plastic (GRP)
	Composites	Composite
	Gelcoats	 Gelcoat polyester
	Lacquers	Lacquer
	Non-ferrous metals	Aluminium
	Plastics	Plastics
	Primers	Primer coat
	Primers	Epoxy primer coat

Conversion forms	Upper conversion	Lower conversion
	Rolls	JumbolinoPaper rollssiafast rollssiasoft rolls
	Sheet	- Standard sheets
	Strips	- siafast strips - siasoft strips - Various strips
4	Delta and polygons	- Delta and polygons
	Discs	- siafast discs - Self-adhesive discs



Application	Superordinate group	Subgroup
	Portable machine sanding	random orbital sander
	Portable machine sanding	Orbital sanders
	Manual sanding	Manual sanding
	Manual sanding	Hand sanding with sanding block
	Stationary machine sanding	Rolls
Cut:	Dry application, Wet sanding	

Details		
No suitability for:	- glass sanding - Stone grinding	
Sanding recommendation:		
Safety recommendation:	Observe the current valid safety recommendations at: www.sia-abrasives.com > Expertise > Safety	
	 Pay attention to the abrasives safety data sheet (available from sia Abrasives) Follow the general FEPA safety recommendations Use eye and face protection 	
	- Use an effective dust extraction unit or wear a fine dust mask	

Communication			
Claim:	Flexible and versatile		
Сору:	As an all-round series for wet and dry sanding, 1948 siaflex produces outstanding results in all available grits and in a variety of automotive applications.		
Image material:	Product Top View (PTV)	Front side: Rear side:	ID ID
	Application image	Building Interior: Automotive: Aerospace:	ID 4534 ID 86 ID 6398
	Product show:		
	Macro shot:		
	Packaging image:		
	Product group image:		ID 6082

Main applicationSecondary application